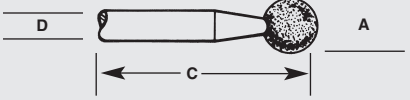
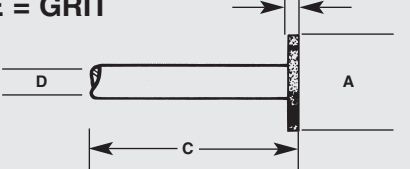
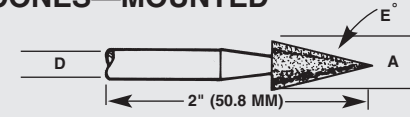
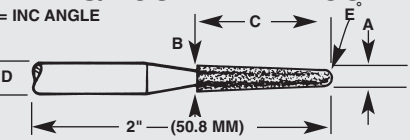
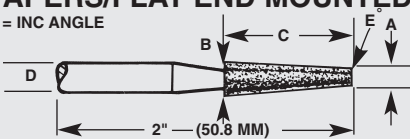
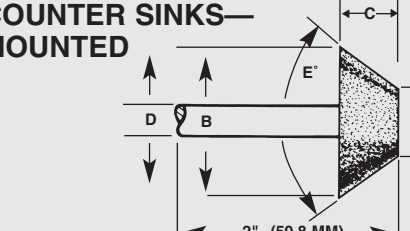




# MOUNTED DIAMOND POINTS & WHEELS

## WITH HARDENED STAINLESS STEEL SHANKS

- A. These tools can be used on materials such as carbide, glass, ceramic and similar type materials.
- B. Speed: Should be operated in a speed range above 5,000 R.P.M. for best results. High rotational speeds will yield better finishes and performance.
- C. Coolant: Whenever possible these tools should be operated in conjunction with a coolant, either mist or flood.  
The use of coolant will prolong the tool life as well as improve the finish of the workpiece.

220 GRIT, ALSO AVAILABLE, WILL BE UNDERSIZED DIAMETER	PART NOS.	SIZES IN INCHES					PART NOS.	SIZES IN MM				
	120G	A	B	C	D	E	120G	A	B	C	D	E
<b>ROUNDS—MOUNTED</b>  	121005	3/64		2	1/8		121205	1.2		51	3.0	
	121010	1/16		2	1/8		121210	1.6		51	3.0	
	121015	5/64		2	1/8		121215	2.0		51	3.0	
	121020	3/32		2	1/8		121220	2.4		51	3.0	
	121025	1/8		2	1/8		121225	3.2		51	3.0	
	121028	5/32		2	1/8							
	121030	3/16		2	1/8		121230	4.8		51	3.0	
	121035	1/4		2	1/8		121235	6.4		51	3.0	
	121040	5/16		2	1/8		121240	8.0		51	3.0	
	121045	3/8		2	1/8		121245	9.5		51	3.0	
	121050	1/2		2	1/4		121250	12.0		51	6.0	
	121055	3/4		2	1/4		121255	19.0		51	6.0	
	<b>WHEELS—MOUNTED</b> <b>E = GRIT</b>  	123005	1/4	1/32	1 7/8	1/8		123205	6.4	0.79	48	3.0
123010		1/4	3/64	1 7/8	1/8		123210	6.4	1.2	48	3.0	
123015		1/4	1/16	1 7/8	1/8		123215	6.4	1.6	48	3.0	
123020		1/4	3/32	1 7/8	1/8		123220	6.4	2.4	48	3.0	
123025		1/4	1/8	1 7/8	1/8		123225	6.4	3.2	48	3.0	
<b>CONES—MOUNTED</b>  	125005	1 1/64		2	1/8	60°	125205	4.4		51	3.0	60°
	125010	5/32		2	1/8	35°	125210	4.0		51	3.0	35°
	125015	3/16		2	1/8	26°	125215	4.8		51	3.0	26°
<b>TAPERS/ROUND END MOUNTED</b> <b>E = INC ANGLE</b>  	129005	.044	.066	5/16	1/8	8°	129205	1.1	1.7	8.0	3.0	8°
	129010	.060	.082	5/16	1/8	8°	129210	1.5	2.1	8.0	3.0	8°
	129015	.078	.110	5/16	1/8	12°	129215	2.0	2.8	8.0	3.0	12°
<b>TAPERS/FLAT END MOUNTED</b> <b>E = INC ANGLE</b>  	127005	.106	.138	5/16	1/8	6°	127205	2.7	3.5	8.0	3.0	6°
	127010	.134	.166	5/16	1/8	6°	127210	3.4	4.2	8.0	3.0	6°
<b>COUNTER SINKS—MOUNTED</b>  	112005	3/16	47/64	5/16	1/4	82°	112205	4.8	18.6	8.0	6.3	82°
	112010	1/4	51/64	5/16	1/4	82°	112210	7.0	20.2	8.0	6.3	82°
	112015	1/2	59/64	1/4	1/4	82°	112215	13.0	23.3	6.3	6.3	82°
	112020	3/4	1 3/16	1/4	3/8	82°	112220	19.0	41.1	6.3	9.5	82°
	112025	1	1 5/8	3/8	3/8	82°						
	112030	1 1/8	2"	1/2	3/8	82°						

Any 6 — 5%; Any 12 — 10%; Any 25 — 15%; Any 50 — 20%; Any 100 — Special Quotation